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Please find below and/or attached an Office communication concerning this application or proceeding.

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-		Application No.	Applicant(s)
		10/593,625	HOSHI ET AL.
	Office Action Summary	Examiner	Art Unit
		Anca Eoff	1753
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sheet with the c	orrespondence address
A SH WHIC - Exter after - If NO - Failu Any (	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DANSIONS of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. Or period for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin vill apply and will expire SIX (6) MONTHS from cause the application to become AB ANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).
Status		•	
2a) <u></u> ☐	Responsive to communication(s) filed on 9/21/2 This action is FINAL. 2b) This Since this application is in condition for allowar closed in accordance with the practice under E	action is non-final. nce except for formal matters, pro	
Dispositi	on of Claims		
5)□ 6)⊠ 7)□	Claim(s) 1-14 is/are pending in the application.  4a) Of the above claim(s) is/are withdray Claim(s) is/are allowed.  Claim(s) 1-14 is/are rejected.  Claim(s) is/are objected to.  Claim(s) are subject to restriction and/or	vn from consideration.	
Applicati	on Papers		
10)	The specification is objected to by the Examine The drawing(s) filed on is/are: a) acce Applicant may not request that any objection to the o Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Ex	epted or b) objected to by the lidrawing(s) be held in abeyance. See on is required if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).
Priority u	ınder 35 U.S.C. § 119		
a)[	Acknowledgment is made of a claim for foreign  All b) Some * c) None of:  1. Certified copies of the priority documents  2. Certified copies of the priority documents  3. Copies of the certified copies of the priorical application from the International Bureau  See the attached detailed Office action for a list of	s have been received. s have been received in Applicati ity documents have been receive (PCT Rule 17.2(a)).	on No ed in this National Stage
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2) ☐ Notic 3) ⊠ Inform	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO/SB/08) r No(s)/Mail Date <u>09/21/2006</u> .	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	nte

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#### **DETAILED ACTION**

1. The foreign priority documents JP 2004-086216 filed on March 24, 2004, JP 2004-086217 filed on March 24, 2004 and JP 2004-089828 filed on March 25, 2004 were received and acknowledged. However, in order to benefit of the earlier filing dates, certified English translations are required.

2. Claims 1-14 are pending in the application.

### Claim Rejections - 35 USC § 112

3. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

4. Claim 7 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claim 7 recite the limitation "copolymer E" and there is insufficient antecedent basis for this limitation in claim 5.

## Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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6. Claims 1-2, 4 and 12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sugasaki et al. (US Pg-Pub 2003/0207204) in view of Sunichi et al. (JP 2003-223007).

With regard to claim 1, Sugasaki et al. disclose a photosensitive composition specially suited to fabricate a lithographic printing plate precursor, said composition comprising:

- a linear organic polymer as a binder (par.0069), equivalent to the component
  (C) of the instant application;
- a polymerizable compound (monomer) (par.0073), equivalent to the component (B) of the instant application, and
- a polymerization initiator (par.0083), equivalent to the component (A) of the instant application.

In fabricating a lithographic printing plate, the photosensitive layer is desirably formed on a support having a water-wettable surface (par.0315).

The photosensitive composition may be exposed with lasers, such as Ar ion laser (364 or 351 nm), Kr ion laser (356 nm or 351 nm) and He-Cd laser (325 nm) (par.0331), which shows that the composition has sensitivity for radiation of the above-mentioned wavelengths.

Sugasaki et al. further disclose that by choosing highly water-soluble materials for the photosensitive layer, the plate precursor can be processed by on-press exposure and development (par 0334), which is equivalent to the development with ink and/or fountain solution of the instant application.

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However, Sugasaki et al. fail to disclose that the exposure is performed with a one-pixel drawing time of 1 millisecond or less.

Sunichi et al. disclose a method of making a printing plate (par.0001), the method comprising an exposure step using a DMD (digital mirror devive) as aligner (par.0004, par.0017) and radiation with a wavelength between 350 nm and 450 nm (par.0017). The exposure time per pixel is between 1 and 100 microseconds (par.0018).

A plate that shows good properties regarding the handling during the production process and good printing durability can be obtained (par.0007).

Therefore, it would have been obvious for one of ordinary skill in the art at the time of the invention to perform the exposure process of Sugasaki et al. with a one-pixel exposure/drawing time of 1-100 microseconds as disclosed by Sunichi et al., with a reasonable expectation of success.

With regard to claims 2 and 4, Sugasaki et al. disclose that the printing plate can be exposed with lasers, such as a combination of Nd: YAG and two SHG crystals (355 nm) (par.0331) and the exposure mechanism includes an internal drum system (par.0334).

With regard to claim 12, Sugasaki et al. further disclose that the printing plate precursor can be processed by on –press exposure and development (par.0334), which means that the development is done with printing ink and/or fountain solution and then printing is performed.

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7. Claim 3 is rejected under 35 U.S.C. 103(a) as being unpatentable over Sugasaki et al. (US Pg-Pub 2003/0207204) in view of Sunichi et al. (JP 2003-223007) as applied to claim 1 above and in further view of Fujii et al. (US Pg-Pub 2002/0180944).

With regard to claims 1 and 3, modified Sugasaki teaches a photosensitive composition and a method of exposing the photosensitive composition as applied to claim 1 above (see paragraph 6 of the Office Action) but fails to teach that the exposure is performed using an optical system comprising a DMD (digital mirror device) or a GLV (grating light valve).

Fujii et al. disclose an exposure device comprising a scanner including a highpower laser light for emitting a light beam within a predetermined wavelength region and
a photosensitive material that is sensitive to the predetermined wavelength region,
using said light beam which is modulated in accordance with image data (par.0022). A
predetermined wavelength region is preferably 350 nm to 420 nm and more preferably
405 nm at which a maximum power can be outputted by using an inexpensive GaN
semiconductor laser (par.0026). An example of photosensitive material is a
planographic printing plate (par.0045).

It is preferably that the exposure portion comprises a spatial light modulator to modulate the light beam, such as a digital mirror device (DMD) or grating light valve elements (GLV) of a reflective diffracting grating type (par.0028).

Fujii et al. further disclose that such spatial modulators can be used with high stability even if the high-power laser light source outputs several tens of dozen watts

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and so it is possible to improve the reliability of the exposure device even when the exposure is conducted by using high-power laser sources (par.0028).

Therefore, it would have been obvious for one of ordinary skill in the art at the time of the invention to perform the exposure of the photosensitive composition of Sugasaki et al. using the exposure device with DMD or GLV spatial modulators and laser radiation of 405 nm as disclosed by Fujii et al., in order to take advantage of the improved reliability of the exposure device (Fujii et al., par.0028) and of a relatively inexpensive source of radiation (Fujii et al., par.0026).

8. Claims 5, 8-9 and 13-14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sugasaki et al. (US Pg-Pub 2003/0207204).

With regard to claims 5 and 8, Sugasaki et al. disclose a photosensitive composition specially suited to fabricate a lithographic printing plate precursor, said composition comprising:

- a linear organic polymer as a binder (par.0069), equivalent to the component
  (C) of the instant application;
- a polymerizable compound (monomer) (par 0073), equivalent to the component
   (B) of the instant application, and
- a polymerization initiator, such as onium salts (par.0083, par.0085), equivalent to the component (A) of the instant application.

In fabricating a lithographic printing plate, the photosensitive layer is desirably formed on a support having a water-wettable surface (par.0315).

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The support may also comprise a layer of a water-soluble resin, such as polyvinylphosphonic acid. Polyvinylphosphonic acid meets the limitations for the compound (D) of the instant application, having an ethylenically unsaturated double bond (polymerizable group) and a phosphonic acid group (support adsorbtive group).

The photosensitive composition may be exposed with lasers, such as Ar ion laser (364 or 351 nm), Kr ion laser (356 nm or 351 nm) and He-Cd laser (325 nm) (par.0331), which shows that the composition has sensitivity for radiation of the above-mentioned wavelength.

Sugasaki et al. further disclose that by choosing highly water-soluble materials for the photosensitive layer, the plate precursor can be processed by on-press exposure and development (par.0334), which is equivalent to the development with ink and/or fountain solution of the instant application.

With regard to claim 9, Sugasaki et al. further disclose that the photosensitive composition may comprise an inorganic filler (par 0309), equivalent to the compound F of the instant application.

With regard to claims 13-14, Sugasaki et al. disclose that the printing plate can be exposed with lasers, such as as Ar ion laser (364 or 351 nm), Kr ion laser (356 nm or 351 nm) and He-Cd laser (325 nm), a combination of Nd: YAG and two SHG crystals (355 nm) (par.0331).

Sugasaki et al. further disclose that the printing plate precursor can be processed by on –press exposure and development, which means that the development is done with printing ink and/or fountain solution and then printing is performed (par.0334).

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9. Claims 6-7 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sugasaki et al. (US Pg-Pub 2003/0207204) in view of Brabbs et al. (US Patent 6,495,309).

With regard to claims 5 and 6-7, Sugasaki disclose a planographic printing plate comprising a photosensitive layer on a support and a water-soluble layer intermediate layer comprising a compound having a polymerizable group and a support adsorbtive group as applied to claim 5 (see paragraph 8 of the Office Action). Sugasaki et al. further disclose that the intermediate layer may be formed of a copolymer with sulfo group in the side chain but fail to give examples of copolymers with sulfo groups.

Brabbs et al. disclose a coating composition which is suitable for use as a hydrophilic layer, between the substrate and the phopolymerizable light-sensitive layer of a printing plate (column 1, lines 7-11).

A preffered coating layer composition comprises a terpolymer of acrylic acid, vinyl phosphonic acid and sodium vinyl sulphonate (column 6, lines 66-67).

Since the acrylic acid-vinyl phosphonic acid-sodium vinyl sulphonate terpolymer meets the conditions for the intermediate layer of Sugasaki et al. (copolymer with sulfo groups in the side chain) and since Brabbs et al. clearly disclose the use of the coating composition comprising such terpolymer as undercoat/intermediate layer for printing plates, it would have been obvious for one of ordinary skill in the art at the time of the invention to use a coating composition comprising the acrylic acid-vinyl phosphonic

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acid-sodium vinyl sulphonate terpolymer for the intermediate layer of the printing plate of Sugasaki et al.

The acrylic acid-vinyl phosphonic acid-sodium vinyl sulphonate terpolymer meets the limitations of claim 6 for a copolymer (E), since it comprises an acrylic acid group equivalent to the unit (a1) containing a polymerizable group and the vinyl phosphonic acid equivalent to the unit (a2) containing a support adsorbtive group.

The acrylic acid-vinyl phosphonic acid-sodium vinyl sulphonate terpolymer also meets the limitations of claim 7, comprising a sulfonate group which is a hydrophilicity imparting group.

10. Claim 10 is rejected under 35 U.S.C. 103(a) as being unpatentable over Sugasaki et al. (US Pg-Pub 2003/0207204) as applied to claim 9 above and in further view of Hiller et al. (WO 02/076739, wherein the citations are from the English equivalent, US Patent 6,935,236 \*).

With regard to claims 9 and 10, Sugasaki et al. disclose a planographic printing plate comprising a photosensitive composition as applied to claim 9 above (see paragraph 8 of the Office Action) but fail to disclose that the inorganic filer has a lipophilic group on a surface.

Hiller et al. disclose a flexographic printing plate comprising oxidic, siliceous or zeolitic matter in a relief layer (abstract), as fillers. The fillers may be coated with suitable dispersing aids, adhesion promoters or hydrophobicizing agents (column 5, lines 11-14).

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By adding the inorganic fillers, the occurrence of melt edges in the printing plates is avoided (column 2, lines 54-59).

Therefore, it would have been obvious for one of ordinary skill in the art to include a filler coated with a hydrophobicizing agent as disclosed by Hiller et al. in the composition of Sugasaki et al., with a reasonable expectation of success.

11. Claim 11 is rejected under 35 U.S.C. 103(a) as being unpatentable over Sugasaki et al. (US Pg-Pub 2003/0207204) as applied to claim 9 above and in further view of Sakaguchi et al. (US Pg-Pub 2003/0160207).

With regard to claims 9 and 11, Sugasaki et al. disclose a planographic printing plate comprising a photosensitive composition as applied to claim 9 above above (see paragraph 8 of the Office Action) but fail to disclose that the inorganic filer has a polymerizable functional group on a surface.

Sakaguchi et al. disclose a curable composition comprising a curable compound with at least one ethylenically unsaturated group, a curing agent and a heat conductive filler (par.0013-0017).

Vinyl silane, epoxysilanes and (meth)acrylsilanes are used as coating for fillers in the curable composition of Sakaguchi et al. and improve the dispersibility of the filler in the composition (par.0060).

A filler coated with vinyl silane, epoxysilanes and (meth)acrylsilanes is equivalent to the filler having a polymerizable functional group on the surface thereof, as required by the instant application.

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Therefore, it would have been obvious for one of ordinary skill in the art at the time of the invention to use filler coated with vinyl silane, epoxysilanes and (meth) acrylsilanes as disclosed by Sakaguchi et al. in the composition of Sugasaki et al., in order to improve the dispersibility of the filler in the composition (Sakaguchi et al., par.0060).

\* translation of WO 02/076739 is underway.

#### Conclusion

12. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Anca Eoff whose telephone number is 571-272-9810. The examiner can normally be reached on Monday-Friday, 6:30 AM-4:00 PM, EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Alexa Neckel can be reached on 571-272-1446. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

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